Millisecond Kinetics of Nanocrystal Cation Exchange Using Microfluidic X-ray Absorption Spectroscopy[†]

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We describe the use of a flow-focusing microfluidic reactor to measure the kinetics of the CdSe-to-Ag₂Se nanocrystal cation exchange reaction using micro-X-ray absorption spectroscopy (μ XAS). The small microreactor dimensions facilitate the millisecond mixing of CdSe nanocrystals and Ag⁺ reactant solutions, and the transposition of the reaction time onto spatial coordinates enables the in situ observation of the millisecond reaction using μ XAS. Selenium K-edge absorption spectra show the progression of CdSe nanocrystals to Ag₂Se over the course of 100 ms without the presence of long-lived intermediates. These results, along with supporting stopped-flow absorption experiments, suggest that this nanocrystal cation exchange reaction is highly efficient and provide insight into how the reaction progresses in individual particles. This experiment illustrates the value and potential of in situ microfluidic X-ray synchrotron techniques for detailed studies of the millisecond structural transformations of nanoparticles and other solution-phase reactions in which diffusive mixing initiates changes in local bond structures or oxidation states.

Introduction

Exchange reactions involving molecules in solution are kinetically limited by the collision rates and coordination of reagents, while exchange reactions in bulk solids are typically slower because they are limited by the diffusion of the exchanging species into the materials. Recently, nanoscale colloids in solution have been shown to participate in a variety of molecular-like reactions,¹ such as isomerization,² addition,³ and exchange,⁴ over much faster time scales than their bulk analogs. Nanocrystals offer a convenient medium to study the internal transformations of solids between the bulk and molecular scales if methods to probe such reactions in situ can be developed.

In one such nanocrystal exchange reaction, Son et al.⁴ observed that silver(I) cations in solution can rapidly and reversibly replace the cadmium(II) cations in cadmium selenide nanocrystals, resulting in silver(I) selenide nanocrystals. Despite this wholesale cation exchange and rearrangement of the crystal lattice, the particles retain their nanoscale dimensions, and this transformation occurs rapidly ($\ll 1$ s) at room temperature in the nanocrystals.⁵

Explaining the fast kinetics of nanoscale cation exchange requires knowledge of the internal structure and composition of the nanocrystals as they react. While stopped-flow optical absorption could be used to obtain the general kinetics of this reaction, X-ray techniques such as X-ray absorption spectroscopy (XAS) offer direct insight into the oxidation states, coordination,⁶ local order,⁷ and surface properties⁸ of reacting nanoparticles, even in the absence of a crystalline lattice.⁹

Unfortunately, traditional XAS techniques are limited to acquisition times of ~1 to 1000 s per spectrum and require the averaging of numerous spectra for high-quality data analysis.⁹ A handful of energy-dispersive EXAFS (ED-EXAFS) systems with stopped-flow instrumentation have demonstrated resolutions as low as 5 ms,¹⁰ but they require the use of transmission detection and sample concentrations (>0.1 M) that are substantially larger than the typical micromolar—millimolar concentrations used for the CdSe \rightarrow Ag₂Se cation exchange reaction. Although XAS and small-angle X-ray scattering (SAXS) have been used to characterize the growth^{6,11} and cation exchange⁷ of concentrated nanocrystals on the time scale of minutes, the time and signal constraints of XAS at low concentration have prevented the in situ structural characterization of the millisecond cation exchange of CdSe nanoparticles.

Microfluidic devices can facilitate measurement of the timedependent behavior of millisecond reactions through the devices' precise control, rapid mixing, and ability to transpose the reaction time onto spatial coordinates.12 For fast reactions involving multiple reactant solutions, rapid mixing is essential for distinguishing diffusion effects from reaction kinetics. Due to the small diffusion lengths of microfluidic devices, millisecond mixing is possible and has been demonstrated in T-junctions,¹³ hydrodynamically focused jet mixers,¹⁴ and in flowing plugs.¹⁵ Since the reaction time is proportional to the distance traveled, the time resolution is independent from the acquisition time, which is significant when detecting small signals as with X-ray scattering or absorption from dilute solutions. The utility of microfluidic devices for in situ X-ray characterization¹⁶⁻¹⁸ has been demonstrated previously in applications such as using SAXS to probe the millisecond unfolding of proteins in a hydrodynamically focused microjet.¹⁹

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Figure 1. (a) Channel schematic of the XAS microreactor chip. Ag^+ ions diffuse into the focused stream of CdSe nanocrystals and react to form Ag_2Se nanocrystals. Chip cross-section (b) and overhead infrared image (c) showing the nitride membrane on the top window wafer, the SU-8 adhesion layer, the middle channel layer, and the bottom glass via layer. (d) SEM cross-section of the mixing channel.

Similar microfluidic X-ray techniques should be useful for monitoring rapid nanoparticle reactions in microfluidic devices.^{20,21}

To demonstrate the potential of microfluidic X-ray techniques for monitoring structural evolution in rapid nanoscale reactions, we describe the use of a microfluidic device to mix reagents in a steady-state, continuous flow scheme that enables the CdSe \rightarrow Ag₂Se nanocrystal cation exchange reaction to be probed in situ using XAS with millisecond resolution. A solution of cadmium selenide nanocrystals is mixed with a solution of silver(I) ions using a hydrodynamic focusing scheme based on that of Knight et al.¹⁴ The smaller silver ions rapidly diffuse from the outer edges of a microchannel into a central nanocrystal stream to initiate the reaction, while the larger nanocrystals remain in the center of the microchannel due to laminar flow. The reaction is probed through a thin, X-ray-transparent silicon nitride window over the reaction channel using micro-XAS (μXAS) acquired at the Se K-edge (12.66 keV). By acquiring spectra at different points along the channel, we are able to observe the cation exchange kinetics in situ down to 4 ms resolution. At millimolar CdSe concentrations, we observe the reaction to occur on the time scale of 100 ms, and we do not detect the presence of any intermediates that have significantly different spectra than the CdSe reactant or Ag₂Se product. We discuss this time scale in the context of collision efficiency and suggest how the cation exchange could progress inside individual crystals and across the total ensemble. Although signal limitations in this particular study prevented the collection of full EXAFS spectra, which could reveal more structural detail, this study illustrates the feasibility of using in situ microfluidic X-ray synchrotron techniques for investigating the millisecond structural transformations of nanoscale materials and other species that undergo exchange reactions.

Experimental

Device Design. A schematic of the 110 nL, silicon-based microreactor is shown in Figure 1a. A CdSe nanocrystal solution is injected via syringe pump into the center inlet, while a Ag⁺ solution is injected into the two side inlets. After the three, 20 μ m-wide inlet channels intersect, the nanocrystal stream is hydrodynamically focused as it enters the 20 μ m-wide, 1.5 mm-long "mixing channel," where the Ag⁺ ions diffuse into the ~7 μ m-wide CdSe stream. The characteristic diffusion time for Ag⁺

ions into the center of the CdSe jet (half-width $w = 3.5 \ \mu$ m) can be estimated as $w^2/4D \sim 14$ ms, where the diffusion constant D of a solvated Ag⁺ complex is conservatively estimated as 2×10^{-10} m²/s. This mixing time is equivalent to the residence time in the center of the mixing channel at a typical flow rate of 36 μ L/min (12 μ L/min at each inlet) and is also consistent with ESI CFD-ACE+ finite element simulations that account for the depletion of Ag⁺ ions by a second-order exchange reaction.

At the end of the mixing channel, the microreactor widens into a 43 μ m-wide by 403 μ m-deep by 5.5 mm-long "observation channel" so that the 14 μ m-wide center nanocrystal stream can be more readily probed with a 16 × 7 μ m (horizontal × vertical) X-ray spot through the 100 μ m-wide nitride window aligned over the channel. At 36 μ L/min, the velocity in the center of the observation channel is 1.5 $v_{avg} = 52 \,\mu$ m/ms, where v_{avg} is the average linear velocity.²²

Fabrication. The microfluidic XAS device, whose crosssection is shown in Figure 1b, is fabricated as three separate layers: (1) a top, silicon "window" wafer, (2) a middle, silicon "channel" wafer, and (3) a bottom, glass "via" wafer. Detailed fabrication protocols are provided in the Supporting Information.

The window wafer (Figure S1a) is fabricated with 1 μ mthick silicon nitride windows (99.7% transmission at 12.7 keV) that allow the sample to be probed with μ XAS with negligible window absorption. The channel wafer contains high-aspectratio channels (43 × 403 μ m width × height) for flowing the reaction solutions. These channels are designed to be very narrow to facilitate rapid diffusion and to be very tall to maximize X-ray absorption. The high-aspect ratio (>9:1 height/ width) results in a uniform fluid velocity profile over 79% of the channel's vertical axis, reducing the residence time distribution and improving time resolution. The bottom via wafer, fabricated from 575 μ m-thick borofloat glass to prevent diffraction of the incident X-rays, contains drilled holes for fluidic access to the channel layer.

The fluidic channels are enclosed by sealing the channel wafer between the window wafer and via wafer (Figure S1c). The glass via wafer is anodically bonded to the bottom of the Si channel wafer, while the nitride window wafer is bonded to the top of the channel wafer using 1 μ m-thick SU-8 photoresist (Microchem). Infrared images (Figure 1c) of the final devices show the SU-8 bonding to be relatively void-free, and scanning



Figure 2. X-ray beam paths through the microreactor channel. Monochromated X-rays are focused through the window wafer's nitride membrane and into the observation channel of the channel wafer at a 45° angle to the direction of flow. X-ray fluorescence is monitored at a 90° angle to the incident radiation. Due to the 45° angle of incidence, a channel with height *h* and linear particle velocity *v* has a time resolution of h/v.

electron micrographs of chip cross-sections (Figure 1d) clearly depict the tight seal generated by the bonding between the three layers.

To prevent nanoparticle deposition on channel walls during the reaction, the oxide-coated walls are silanized with 1H,1H,-2H,2H-perfluorodecyltrichlorosilane (FDTS) from solution.²¹ The robust FDTS/oxide passivation, coupled with the use of dodecylamine surfactant, prevented deposition of solids onto the walls and enabled individual devices to be run nearly continuously for >44 h.

Reagents and Solutions. All CdSe and Ag⁺ solutions are prepared with a 5 wt %/wt (232 mM) solution of dodecylamine (DDA) in toluene in order to solubilize the Ag₂Se nanocrystals. Immediately prior to their use, solutions are filtered with 0.45 μ m PTFE syringe filters and sparged with helium to prevent bubble formation in the channel.

CdSe nanocrystal solutions are prepared by dissolving tri-*n*-octylphosphine oxide-capped CdSe nanocrystals²³ (diameter = 3.6 ± 0.4 nm) in the DDA solution at a typical Cd²⁺ concentration of 1.4 mM. "CdSe" concentrations always refer to the concentration of individual Cd²⁺ or Se²⁻ ions, and unless specified, reagent concentrations refer to the values before on-chip mixing.

Ag⁺ solutions are prepared by dissolving anhydrous AgClO₄ in DDA stock solution for a typical Ag⁺ concentration of 5 mM. [*Caution*: *Silver perchlorate is a potentially explosive compound, especially when dissolved in organic solvents and subsequently dried. The solutions used in this experiment were always dilute and used in small volumes.*]

X-ray Absorption Spectroscopy. X-ray synchrotron experiments were performed at Beamline 10.3.2 at the Advanced Light Source (ALS, Berkeley, CA).²⁴ The microreactor chip is mounted in a custom-machined aluminum manifold on an x-y translation stage that allows time-resolved spectra to be recorded at various points along the channel. X-ray fluorescence (XRF) elemental mapping is used to determine the location of the probe with respect to the reagent streams. As shown in Figure 2, a monochromated $16 \times 7 \,\mu m$ (horizontal \times vertical) X-ray spot is focused through the nitride membrane onto the center of the CdSe stream at a 45° angle to the direction of fluid flow. Micro-XRF Se distribution maps are recorded by scanning the sample under a monochromatic beam (12.68 keV) and measuring the intensity of the K α fluorescence line of Se (integrated between 10.93 and 11.33 keV) using a 7-element Ge solid-state detector at a 90° angle with respect to the incident beam. Se K-edge absorption spectra are then collected by scanning the incident photon energy from 12.50 to 12.86 keV. The fluorescence yield rather than the X-ray transmission signal is used to measure absorption because the emission intensity has a better signalto-noise ratio and is in principle linear with absorption at the short path lengths and dilute concentrations used in this experiment. Spectra of CdSe and Ag₂Se standard solutions were acquired using 1.5 mm-diameter borosilicate glass capillaries with 10 μ m-thick walls.

Raw spectra are normalized to the incident flux, then background subtracted and normalized according to their average post-edge intensities. Four normalized sample spectra are averaged for each kinetic time point. The relative fractions of reactants and products for each time point are determined by fitting the averaged spectrum as a linear combination of the CdSe and Ag₂Se standard spectra using least-squares regression routines in Igor Pro software.

Time Resolution. The reaction time corresponding to each spectrum is $t_{\text{txn}} = t_{\text{mix}} + \Delta y_{\text{obs}}/v_{\text{center}}$, where t_{mix} is the residence time for fluid flowing in the center of the mixing channel, Δy_{obs} is the distance of the X-ray spot from the entrance of the observation channel, and v_{center} is the linear flow velocity in the center of the observation channel. Because the incident X-ray radiation passes through the channel at a 45° angle with respect to the flow axis, the length of channel excited by the incident beam is equal to *h*, the channel height (Figure 2). The time resolution is therefore h/v_{center} , or 8 ms at $v_{\text{center}} = 52 \,\mu\text{m/ms}$ (36 μ L/min). We can also record spectra at $v_{\text{center}} = 104 \,\mu\text{m/}$ ms, which improves the resolution to 4 ms, but high flow rates prevent the acquisition of data at longer residence times due to the finite length of the 5.5 mm-long observation channel.

The velocity distribution across the height of the channel can also limit the time resolution of XAS data. In three-dimensional simulations at typical reaction conditions (36 μ L/min), the velocity distribution along the path length of the X-ray beam has a standard deviation of 10%. Due to the compensating effects of diffusion and reaction, however, fractional conversion values in 3D simulations differ by <5% when compared to a 2D slot flow model with constant center velocity. This 5% error is less than both the precision of the spectral fitting procedures and the time resolution at ~100 ms residence times.

Stopped-Flow Absorption Experiments. Time-resolved optical absorption measurements are recorded in an Applied Photophysics stopped-flow apparatus. CdSe and AgClO₄ solutions are injected in a 1:1 volumetric ratio through a 10 mmpath length cell. Absorption is measured at 600 nm (A_{600}), which is slightly below the absorption edge of 3.6 nm CdSe nanocrystals but above that of the low-band gap Ag₂Se. Since $A_{600} = 0$ for CdSe nanocrystals, the percent conversion at time *t* is defined as $A_{600}(t)/A_{600}(t \rightarrow \infty)$.

Results and Discussion

Time-Resolved μ **XAS.** Time-resolved Se K-edge XAS spectra (Figure 3) of 3.6 nm-diameter CdSe nanocrystals reacted with Ag⁺ ions in a flow-focusing microfluidic device clearly show the cation exchange of the particles from CdSe to Ag₂Se over the course of 100 ms. As evident in the disappearance of the CdSe peak at 12.673 keV, the Se K-edge spectra evolve from initially resembling the CdSe nanocrystal reference spectrum to resembling the Ag₂Se nanocrystal reference after 100 ms.

To quantify the progress of the cation exchange reaction over time, we fit each spectrum as a linear combination of the normalized CdSe and Ag_2Se standards, with the fraction of



Figure 3. Time-resolved Se K-edge XAS spectra acquired in situ during the CdSe \rightarrow Ag₂Se nanocrystal cation exchange reaction using 1.4 mM CdSe and 5 mM AgClO₄ solutions in 5 wt % dodecylamine in toluene. Each reaction time corresponds to a different position along the reactor channel. Ag₂Se and CdSe compositions were extracted from fits performed using linear combinations of the Ag₂Se and CdSe reference spectra (top and bottom).

Ag₂Se (f_{Ag_2Se}) indicating the progress of the reaction. As shown in Figure 3, the linear combinations fit the aforementioned μ XAS spectra within the statistical noise of the spectra and with no systematic residual. The excellent fits suggest that, within the temporal resolution (8 ms) and precision ($f_{Ag_2Se} \pm 5\%$) of our procedure, there is no evidence for any significant population of intermediates that have appreciably different spectra from the standards. Principal component analysis²⁵ confirms that the set of spectra in Figure 3 can be described sufficiently as the weighted sums of just two independent components. The contributions of the third principle component considered for completeness only improved the root-mean-square (rms) error in the linear fits from 1% to 0.7% and did not exhibit any coherent trend over time.

Kinetic Time Traces: μ **XAS and Stopped-Flow.** Kinetic curves (f_{Ag_2Se} vs time, Figure 4) generated with the fit parameters extracted from the spectra in Figure 3 (1.4 mM CdSe/5 mM AgClO₄) rise smoothly and monotonically until they flatten as reactants are depleted. Due to the finite length of the observation channel, the longest residence time that can be observed with microfluidic XAS at a flow rate of 36 μ L/min (52 μ m/ms) is 104 ms. Within this time regime, the μ XAS-generated curve agrees well with the kinetic curve acquired using stopped-flow absorption at 600 nm, verifying the temporal accuracy of our microfluidic XAS technique.

The slight discrepancy between the microfluidic and stoppedflow curves at short reaction times is likely due to the fact that



Figure 4. Fractional conversion vs time using fit parameters extracted from XAS fits (1.4 mM CdSe, 5 mM AgClO₄, red dots) and stopped-flow experiments (1.4 mM CdSe, 6.67 mM AgClO₄ at 1:1 volumetric ratio, green line). Error bars show 95% confidence limits.



Figure 5. Comparison of the stopped-flow kinetic curve (circles) with a second-order kinetics theoretical fit (line). Stopped-flow was performed with 1.4 mM CdSe, 6.66 mM AgClO₄. The second-order rate equation shown above was fit to the stopped-flow data with a start time of 5 ms and $k = 6 \times 10^3 \text{ M}^{-1} \text{ s}^{-1}$.

the turbulent mixing during stopped-flow is isolated to the first ~ 2 ms of the reaction, while the diffusion of the Ag⁺ ions into the center CdSe stream of the microfluidic device occurs continuously as they are simultaneously consumed by the reaction. Thus, at short reaction times in the microchannel, few Ag⁺ ions have had time to mix completely and react with the CdSe nanocrystals. The resulting low Ag₂Se fractions are difficult to resolve due to the noise in the XAS spectra (0.5% rms, relative to average intensity) compared to the modest difference (\sim 5% rms) between the remarkably similar Ag₂Se and CdSe Se K-edge reference spectra.

The stopped-flow trace in Figure 5 can be fit to the relevant integrated rate equation²⁶ for the bimolecular second-order rate equation, $d[Ag_2Se]/dt = k[Ag^+][CdSe]$, where the rate constant $k = 6 \times 10^3 \text{ M}^{-1} \text{ s}^{-1}$. While such a simple rate equation does not imply a specific mechanism, the good fit demonstrates that the general kinetic behavior of nanocrystal exchange reactions of small nanocrystals is similar to that of molecular exchange reactions.

Interpretation via Collision Theory. Both microfluidic XAS and stopped-flow absorption experiments were used to observe the cation exchange of CdSe nanocrystals in 3.33 mM Ag⁺ and 5 wt % DDA over a time scale of ~ 100 ms (1 - 1/e = 66 ms). Since the time scale of this nanocrystal cation exchange reaction has not been measured previously, it is useful to discuss its physical context. We can use Smoluchowski diffusion theory²⁷ for bimolecular reactions to estimate²⁸ that at 3.33 mM Ag⁺, $\sim 10^7$ Ag⁺ ions will collide with each 3.6 nm nanocrystal over the 100 ms time scale of the cation exchange reaction, or $\sim 10^4$ collisions are required to exchange one of the ~ 460 Cd²⁺ cations inside a 3.6 nm nanocrystal. Thus, on average, one out of every



Figure 6. Stopped-flow absorption curves at various dodecylamine (DDA) concentrations and 1.4 mM CdSe, 5 mM AgClO₄. Inset: log plot of the same data.

 10^4 Ag⁺ collisions contributes to the cation exchange at room temperature. Such cation exchange efficiency is surprisingly high, given that the underlying process is a solid-state reaction that involves ions diffusing in a crystal lattice at room temperature. Coupled with the observed second-order kinetics, the high collision efficiency may imply that the rate-limiting step is a surface reaction. Assuming that every collision with kinetic energy greater than the activation barrier results in a cation exchange, the 10^{-4} collision efficiency puts a ceiling on the activation energy at ~5 kcal/mol, which is approximately the strength of a hydrogen bond. Such low activation energy and high collision efficiency values, consistent with the fast reaction time, highlight the intrinsically different kinetics of the nanoscale reaction with respect to bulk and even molecular reactions.

Surfactant Effects. While the small dimensions of the nanocrystals dramatically increase the kinetics of the cation exchange relative to bulk CdSe, the ~100 ms time scale measured for nanocrystal cation exchange is much slower than the ~1 ms estimated for the original CdSe \rightarrow Ag₂Se cation exchange experiments.^{29,30} The cation exchange protocol detailed by Son et al.,⁴ however, used silver(I) nitrate dissolved with methanol, whose enthalpically favorable solvation of Cd²⁺ was hypothesized to be the driving force behind the rapid kinetics of cation exchange.^{4,31} We observed, however, that the addition of methanol in 5 and 10% vol/vol amounts to the AgClO₄/dodecylamine/toluene solutions only slightly increased the rate of exchange (Supporting Information, Figure S3).

A more likely reason for the slower rate observed here is that the dodecylamine, necessary to keep the Ag₂Se nanoparticles from aggregating on the microchannel walls, slows the kinetics by reducing the availability of free Ag⁺ ions and the accessibility of nanocrystal surfaces. Stopped-flow experiments with 1.4 mM CdSe and 5 mM AgClO₄ at different concentrations of dodecylamine (DDA, Figure 6) show that the reaction is 90% complete after 3 ms at very low (1 mM) DDA concentrations, but slows down when the [DDA] is increased to 8 mM ($f_{Ag_2Se} = 90\%$ at 660 ms). The further addition of DDA actually decreases the 90% conversion time to \sim 120 ms. The fact that the kinetic effect of DDA reverses suddenly around $DDA/Ag^+ = 4$ (10 mM DDA, 2.5 mM Ag^+ after dilution) suggests that the dodecylamine hinders cation exchange primarily by forming tetrahedral complexes with Ag⁺. Increasing the [DDA] beyond the saturation point of Ag⁺ increases the concentration of free DDA, which can solvate free Cd²⁺ ions and can increase the polarity of the solution.

Temporal Distribution of Cation Exchange. The structural and kinetic information from microfluidic XAS experiments provide insight into the behavior of the cation exchange reaction

across the entire population of nanocrystals and within a single nanocrystal. Kinetic curves show that the total population of nanocrystals reacts over ~ 100 ms, yet XAS spectra do not show any significant population of intermediates even at 8 ms resolution. The lack of observable intermediate Se states is surprising, because a partially reacted nanocrystal should contain at least one Ag₂Se/CdSe interface in which Se²⁻ ions are bound to some combination of Cd²⁺ ions, Ag⁺ ions, and vacancies. Given the sensitivity of the near-edge region of XAS spectra to the local geometry around the absorbing atoms, such interfacial Se²⁻ ions should exhibit distinct Se K-edge XAS spectra. A planar or shell-like monolayer of ions composes a significant fraction of the atoms in a 3.6 nm particle, which is only 10 Se²⁻ ions in diameter. Therefore, if all nanocrystals react in parallel, one would expect to observe statistically significant contributions from intermediate states in the XAS spectra.

The lack of spectral contributions from intermediates suggests the possibility that 3.6 nm nanocrystals may react in a distributed manner over the 100 ms required to react the entire ensemble of particles. Individual nanocrystals may react faster than the 8 ms resolution of our microfluidic XAS technique such that, on the time scale of our observation, all but an undetectable fraction of the nanocrystals are fully unreacted or fully reacted. The <8 ms reaction times at low concentrations of dodecylamine (Figure 6) confirm that single-particle conversion is not limited by solid-state diffusion or internal reaction kinetics on such short time scales. The short lifetimes of partially converted particles could also suggest that they are more reactive than unreacted CdSe particles, due to the high ionic mobility of Ag⁺ ions in Ag₂Se³² or due to the less effective passivation of Ag₂Se surfaces by surfactants.

Clearly, more experiments and simulations need to be performed before a mechanism behind the nanoscale cation exchange reaction can be established. Stopped-flow absorption experiments may be more practical for gathering singlewavelength kinetic data for determining rate orders and rate constants, but in situ μ XAS is far more valuable for investigating the presence of intermediate states and the time-dependent nature of the nanocrystals' structural transformation. Due to time and signal constraints, the spectra collected for this experiment were too limited by signal and noise and were too narrow in energy range to perform rigorous EXAFS analysis. Our work does reveal means for improvement in collection efficiency, however, and at a beamline with improved flux, spectra should be clean enough to extract bond orders and geometries. The current time resolution is comparable to that of energy-dispersive EXAFS (ED-EXAFS),⁹ but our technique is applicable to solutions too dilute to be detected in transmission mode, as ED-EXAFS requires. The decoupling of acquisition time and time resolution in microreactors should give future microfluidic XAS studies the advantages of traditional EXAFS at millisecond timeresolution.

Conclusion

We have successfully fabricated a flow-focusing microreactor to observe the ~100 ms evolution of the CdSe \rightarrow Ag₂Se nanocrystal cation exchange reaction using micro X-ray absorption spectroscopy. The small dimensions of the reactor enable rapid mixing and in situ observation of the millisecond reaction with μ XAS even with acquisition times of hundreds of seconds. XAS spectra clearly show the structural progression of CdSe nanocrystals to Ag₂Se without the presence of long-lived intermediates, and kinetic curves can be generated by fitting

the spectra with linear combinations of the reactant and product data. The time scale of the reaction, confirmed with stoppedflow absorption experiments, is surprisingly slower than expected, most likely due to high concentrations of amines used to solubilize the product nanocrystals. The slower kinetics and the lack of observed intermediate states in the XAS spectra could suggest that the reaction consists of rapid single-particle reactions distributed over the 100 ms-time scale of the overall reaction. Detailed structural information about any intermediates should be possible with further refinements to the microfluidic XAS device to optimize signal and energy range, enabling the acquisition of full EXAFS spectra at various edges and even the collection of wide- and small-angle X-ray scattering data. The robust nature of this device also should allow the use of a wider range of chemicals and temperatures than all-polymer microdevices. With the ability to initiate reactions via diffusive mixing and the ability to probe changes in local bond structure and oxidation state on the millisecond time scale, microfluidic XAS should be an indispensable tool for providing structural information in nanocrystal cation exchange reactions and other biological and chemical reactions where single-wavelength kinetics and traditional XAS methods are inadequate.

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Supporting Information Available: Chip fabrication schematic and procedures, powder X-ray diffraction patterns of reacted and unreacted nanocrystals, and kinetic curves for methanol tests. This material is available free of charge via the Internet at http://pubs.acs.org.

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(26) The overall second-order differential rate equation with 2:1 Ag^{+/} CdSe stoichiometry can be integrated to derive the expression: $f_{Ag_2Se} = 1 - {M - 1}/{M \times \exp(2(M - 1)[CdSe]_okt) - 1}$, where [CdSe]_o is the initial CdSe concentration, $M = [Ag^+]_o/[CdSe]_o$, and k is the second-order rate constant.

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(28) Collision frequency $z = 4\pi(R_{Ag+} + R_{CdSe})(D_{Ag+} + D_{CdSe})[Ag^+]$, where *R* is the radius and *D* is the Stokes–Einstein diffusion constant. Both species were assumed to be coordinated with dodecylamine. For a 3.6 nmdiameter nanocrystal with DDA, R_{CdSe} was calculated to be 3.4 nm. R_{Ag+} was estimated to be a maximum of 1.7 nm.

(29) The reaction time estimate was extracted from the size distribution of the reacted nanocrystals via Smoluchowski coagulation theory (ref 30). Our estimated 1 ms reaction time agrees with similar estimates by Son et al.

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